



Key features

Comparison of motor controllers				
Motor controller	CMMD-AS	CMMS-AS	CMMP-AS	CMMS-ST
for motor type	Servo motor	Servo motor	Servo motor	Stepper motor
Positioning records	2x 63	63	255	63
Measuring system	Incremental/absolute	ļ.	Analogue/incremental/	Incremental
			absolute	
Extended I/O interface	4 working modes		Flexibly configurable	4 working modes
Notification of remaining distance	1 for n		Separately for all positions	1 for n
Torque reduction	No		Separately for all positions	No
Set linking	Linear		With branching	Linear
Safety functions to EN 61800-5-2	STO, SS1 (with extern	al safety switching device)	STO, SS1, SBC, SOS, SS2, SLS,	STO, SS1 (with external safety
			SSR, SSM	switching device)

#### Performance characteristics

Compactness

- Small dimensions
- Full integration of all components for controller and power section, including RS232 and CANopen interface
- Integrated brake chopper
- Integrated EMC filters

#### Fieldbus interfaces

Integrated:



- Automatic actuation for a holding brake
  Adheres to the current CE and EN
- standards without additional external measures (motor cable length of up to 15 m)

Optional:

\_\_\_\_

DeviceNet.

#### Motion control

- Digital absolute shaft encoder in single-turn and multi-turn versions
- Can be operated as a torque, speed or position controller
- Integrated positioning controller
- Time-optimised (trapezoidal) or jerk-free (S-shaped) positioning
- Absolute and relative movements

#### Input/output

- Freely programmable I/Os
- High-resolution 12-bit analogue input
- Jog/teach mode
- Simple linking to a higher-level controller via I/O or fieldbus
- Synchronous operation
- Master/slave mode

- Point-to-point positioning with and without approximate positioning
- Position synchronisation
- Electronic gear unit
- 63 position sets
- 8 travel profiles
- Wide range of homing methods

#### Integrated sequence control

- Automatic sequence of position sets without a higher-level controller
- Linear and cyclic position
   sequences
- Adjustable delay times

PROFIBUS<sup>®</sup>, DeviceNet<sup>®</sup>, CANopen<sup>®</sup> is a registered trademark of its respective trademark holder in certain countries.



## Motor controllers CMMS-AS, for servo motors

Key features

#### Performance characteristics

Integrated safety functions

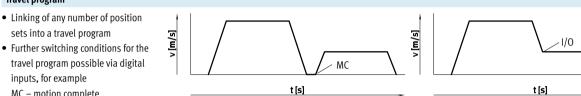
- The motor controller CMMS-AS support "Safe Torque off (STO)" and, by providing a reliable time delay, also supports "Safe Stop 1 (SS1)" functions with protection against unexpected startup in accordance with EN 61800-5-2
- Protection against unexpected start-up

#### ons

- Two-channel disconnection of the output stage
- Less external circuitry
- Shorter response times in the event of an error
- Faster restart, intermediate circuit remains charged

#### Interpolating multi-axis movement

• With a suitable controller, the CMMS-AS can perform path movements with interpolation via CANopen. The controller specifies setpoint position values in a fixed time pattern to this end. In between, the servo positioning controller independently interpolates the data values between two data points.



MC – motion complete I/O – digital inputs

#### Library for EPLAN

Travel program

electric le

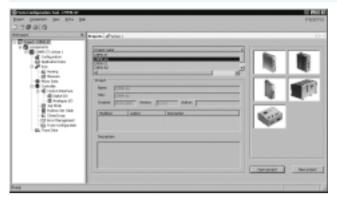
EPLAN macros for fast and reliable planning of electrical projects in combination with motor controllers, motors and cables. This enables a high level of planning reliability, standardisation of documentation, no need to create symbols, graphics and master data.

## Motor controllers CMMS-AS, for servo motors

Key features

#### FCT software – Festo Configuration Tool

Software platform for electric drives from Festo



- All drives in a system can be managed and archived in a common project
- Project and data management for all supported device types
- Simple to use thanks to graphically-supported parameter entry
- Universal mode of operation for all drives

FESTO

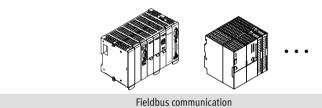
• Working offline at your desk or online at the machine

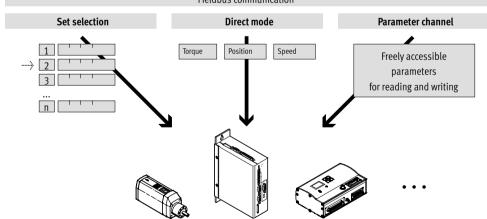
#### FHPP – Festo Handling and Positioning Profile

Optimised data profile

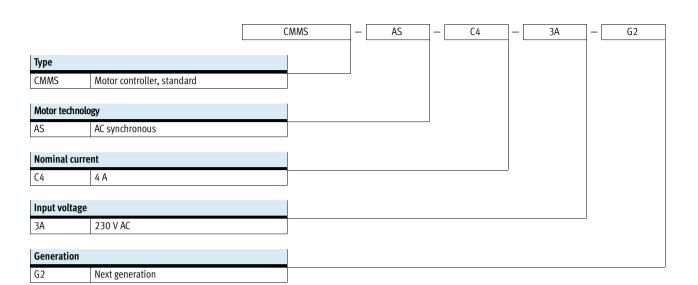
Festo has developed an optimised data profile, the "Festo Handling and Positioning Profile (FHPP)", that is tailored to handling and positioning applications. The FHPP data profile permits the actuation of Festo motor controllers, using a fieldbus interface, via standardised control and status bytes. The following are defined, among others:

- Operating modes
- I/O data structure
- Parameter objects
- Sequence control





# Motor controllers CMMS-AS, for servo motors



Technical data



DeviceNet.



General technical data		
Type of mounting		Screwed to a mounting plate
Display		7-segment display
Parameterisation interface		RS232 (9,600 115,000 bits/s)
Encoder interface input		Setpoint position value as encoder signal
		EnDat V2.1 serial / V2.2
Encoder interface output		Actual value feedback via encoder signals in speed control mode
		Setpoint specification for downstream slave drive
		Resolution 4,096 ppr
Braking resistor, integrated	[Ω]	230
Pulse power of braking resistor	[kVA]	0.7
Braking resistor, external	$[\Omega]$	≥ 100
Impedance of setpoint input	[kΩ]	20
Number of analogue outputs		1
Operating range of analogue outputs	[V]	0 10
Resolution of analogue outputs	[Bit]	8
Characteristics of analogue outputs		Short circuit-proof
Number of analogue inputs		1
Operating range of analogue inputs	[V]	±10
Characteristics of analogue inputs		Differential inputs
		Configurable for speed
		Configurable for torque
Mains filter		Integrated
Max. length of motor cable	[m]	15 (without external mains filter)
Product weight	[g]	1,400

#### Technical data – Fieldbus interface I/0 Profibus DP Interfaces CANopen Number of digital logic outputs 5 Characteristics of digital logic outputs Freely configurable in some cases Number of digital logic inputs 14 Operating range of logic inputs [V] 12 ... 30 Characteristics of logic inputs Freely configurable For 63 position sets For 63 position sets Process coupling

Flocess coupling		TOT 05 POSICION SELS	TOT 05 position sets		
Communication profile		-	DS301, FHPP	DP-V0 / FHPP	FHPP
		-	DS301, DSP402	-	
Max. fieldbus transmission rate	[Mbit/s]	-	1	12	0.5
Interface	Integrated			-	_
	Optional	-	-		
				→ 11	→ 11

**FESTO** 

DeviceNet

# Motor controllers CMMS-AS, for servo motors

Technical data

Function blocks for PLC p	ogramming			
Programming software	Controller manufacturer	Interfaces		
		CANopen	Profibus DP	DeviceNet
CoDeSys	Festo			
	Beckhoff		•	•
	Other manufacturers	_		
RSLogix5000	Rockwell Automation	-	-	
Step 7	Siemens	-		-

#### Electrical data

Output connection data		
Output voltage range	[V AC]	0 V up to input voltage
Nominal output current	[A]	4
Peak current	[A]	10
Max. peak current duration	[s]	2
Max. intermediate circuit voltage	[V DC]	320
Output frequency	[Hz]	01,000
Load supply		
Nominal voltage phases		1
Input voltage range	[V AC]	95 255
Max. nominal input current	[A]	4
Rated output	[VA]	600
Peak output	[VA]	1,200
Mains frequency	[Hz]	50 60
Logic supply		
Nominal voltage	[V DC]	24 ±20%
Nominal current	[A]	0.35
Max. current (incl. holding brake)	[A]	1.7
Max. current of digital logic outputs	[mA]	100

#### Safety characteristics

Surety characteristics	
Safety function to EN 61800-5-2	Safe torque off (STO)
Performance Level (PL) to EN ISO 13849-1	Category 3, Performance Level d
Safety integrity level (SIL) to EN 61800-5-2, EN 62061,	SIL 2
EN 61508	
MTTFd	STO/2521 years
PFH	4.53 x 10 <sup>-8</sup>
Approval	BIA
Certificate issuing authority	BG MFS 09030
CE marking (see declaration of conformity)	To EU Low Voltage Directive
	To EU EMC Directive <sup>1)</sup>
	To EC Machinery Directive
Vibration resistance	To EN 61800-5-1

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp + User documentation.

If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

CoDeSys<sup>®</sup>, Rockwell Automation<sup>®</sup> is a registered trademark of its respective trademark holder in certain countries.

# Motor controllers CMMS-AS, for servo motors

#### **FESTO**

Technical data

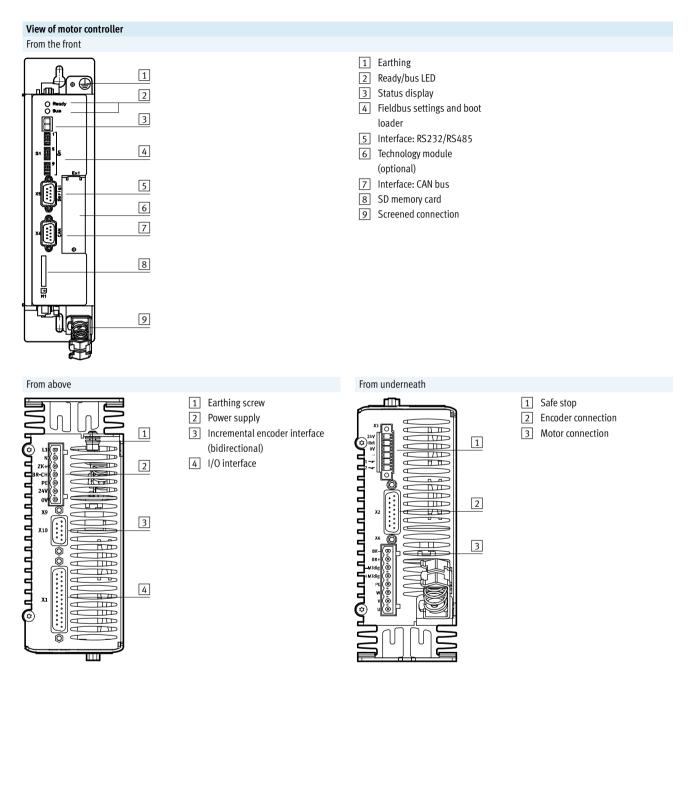
Operating and environmental conditions	
Digital logic outputs	Not galvanically isolated
Logic inputs	Galvanically connected to logic potential
Degree of protection	IP20
Protective function	I <sup>2</sup> t monitoring
	Intermediate circuit over/undervoltage
	Output stage short circuit
	Standstill monitoring
	Temperature monitoring
Ambient temperature [°C]	0+50
Note on ambient temperature	4% reduction per °C above 40 °C
Storage temperature [°C]	-25 +70
Relative air humidity [%]	0 90 (non-condensing)
CE marking (see declaration of conformity)	To EU Low Voltage Directive
	To EU EMC Directive <sup>1)</sup>
	To EU Machinery Directive
Approval	c UL - Recognised (OL)
	UL listed (OL)
	C-Tick
Note on materials	RoHS-compliant

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp 🗲 User documentation.

If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

## Motor controllers CMMS-AS, for servo motors

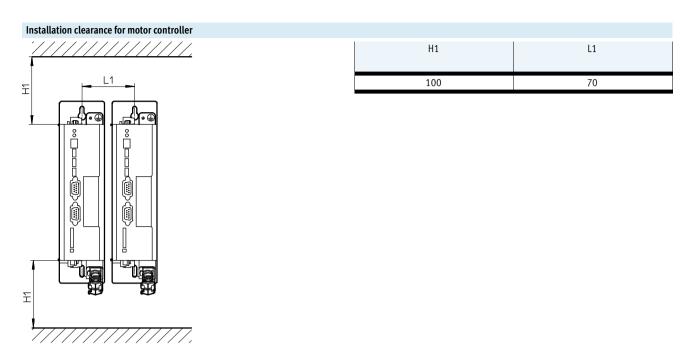
Technical data



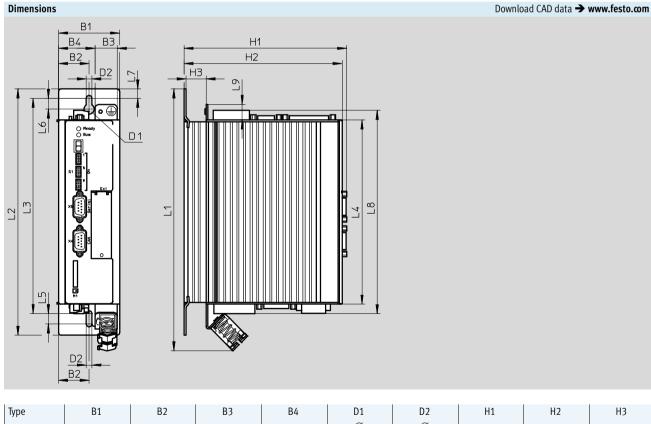
# Motor controllers CMMS-AS, for servo motors

#### **FESTO**

Technical data



#### Dimensions



					Ø	Ø			
CMMS-AS	60	30	22	35.8	10	5.5	160	155.5	19.7
Туре	L1	L2	L3	L4	L5	L6	L7	L8	L9
CMMS-AS	257.6	242.1	211.9	181	10	10.5	9.25	200	15.3

# Motor controllers CMMS-AS, for servo motors Technical data and accessories

Ordering data			
	Brief description	Part No.	Туре
	The plug assortment NEKM (→ 13) and the operator package (→ 13) are included in the scope of delivery.	572986	CMMS-AS-C4-3A-G2

#### Accessories

#### Ordering data – Plug-in cards

Ordering data – Flug-in car	us		
	Brief description	Part No.	Туре
	Interface, for Profibus interface	547450	САМС-РВ
	Interface, for DeviceNet interface	547451	CAMC-DN
	Memory card, for data backup and firmware downloads	1436343	CAMC-M-S-F10-V1

#### Ordering data – Braking resistances

oracim5 aata braning res	istunces			
	Resistance value	Nominal power	Part No.	Туре
	[Ω]	[W]		
	100	500	1336615	CACR-LE2-100-W500

#### **FESTO**

	ion options from I/O interface to controller Description	Cable length	Part No.	Туре
	2 comption	[m]	. a.c. nor	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
ontrol cable				
	• For I/O interface to any controller	2.5	552254	NEBC-S1G25-K-2.5-N-LE26
$\sim$	• Recommended for analogue signals since the cable is shielded			
<i>*</i>	For I/O interface to any controller	3.2	8001373	NEBC-S1G25-K-3.2-N-LE25
$\sim$	• Cannot be used if the incremental encoder interface (input) is			
	in use			
Connection block		1	I	
	Ensures simple and clear wiring. The connection to the motor	_	9001271	NEEC S1COE COWOE S7
1 Ala		-	8001371	NEFC-S1G25-C2W25-S7
	controller is established via the connecting cable NEBC-			
	S1G25-K			
No the second se				
Connecting cable				
	Connects the motor controller to the connection block	1.0	8001374	NEBC-S1G25-K-1.0-N-S1G25
		2.0	8001375	NEBC-S1G25-K-2.0-N-S1G25
		5.0	8001376	NEBC-S1G25-K-5.0-N-S1G25
SF .		5.0	0001370	NEBC 51025 K 5.0 K 51025
Plug connector				
			1	
	25-nin Sub-D nlug Fach wire can be individually assembled	_	8001372	NFFL-511325-L2W25-56
	25-pin Sub-D plug. Each wire can be individually assembled	-	8001372	NEFC-S1G25-C2W25-S6
	25-pin Sub-D plug. Each wire can be individually assembled using screw terminals	-	8001372	NEPC-51625-C2W25-56
		-	8001372	NEFU-51625-U2W25-56
	using screw terminals	-	8001372	NEFC-51625-C2W25-56
Ordering data - Cables a	using screw terminals and plugs			
Ordering data – Cables a	using screw terminals	Cable length	8001372	<b>Туре</b>
	using screw terminals and plugs			
Ordering data – Cables a	using screw terminals and plugs	Cable length		
	using screw terminals and plugs	Cable length [m]	Part No.	Туре
	using screw terminals and plugs	Cable length [m]	Part No.	Туре
	using screw terminals and plugs	Cable length [m]	Part No.	Туре
Programming cable	using screw terminals and plugs	Cable length [m]	Part No.	Туре
	using screw terminals  Ind plugs Description	Cable length [m]	Part No. 160786	Type PS1-ZK11-NULLMODEM-1,5M
Programming cable	using screw terminals and plugs	Cable length [m]	Part No.	Туре
Programming cable	using screw terminals  Ind plugs Description	Cable length [m]	Part No. 160786	Type PS1-ZK11-NULLMODEM-1,5M
Programming cable	using screw terminals  Ind plugs Description	Cable length [m]	Part No. 160786	Type PS1-ZK11-NULLMODEM-1,5M
Programming cable	using screw terminals  Ind plugs Description	Cable length [m]	Part No. 160786	Type PS1-ZK11-NULLMODEM-1,5M
Programming cable	using screw terminals  Ind plugs Description	Cable length [m] 1.5	Part No. 160786 564264	Type PS1-ZK11-NULLMODEM-1,5M NECC-A-S-S1G9-C2M
Programming cable	using screw terminals  Ind plugs Description	Cable length [m] 1.5	Part No. 160786 564264 533780	Type PS1-ZK11-NULLMODEM-1,5M NECC-A-S-S1G9-C2M FBS-SUB-9-WS-PB-K
Programming cable	using screw terminals  Ind plugs Description	Cable length [m] 1.5	Part No. 160786 564264	Type PS1-ZK11-NULLMODEM-1,5M NECC-A-S-S1G9-C2M
Programming cable	using screw terminals  Ind plugs Description	Cable length [m] 1.5	Part No. 160786 564264 533780	Type PS1-ZK11-NULLMODEM-1,5M NECC-A-S-S1G9-C2M FBS-SUB-9-WS-PB-K
Programming cable	using screw terminals         Ind plugs         Description         -         -         For incremental encoder interface         For PROFIBUS interface         For CANopen interface	Cable length [m] 1.5	Part No.         160786         564264         533780         533783	Туре PS1-ZK11-NULLMODEM-1,5M PS1-ZK11-NULLMODEM-1,5M PS1-ZK11-NULLMODEM-1,5M
Programming cable	using screw terminals  Ind plugs Description	Cable length [m] 1.5	Part No. 160786 564264 533780	Type PS1-ZK11-NULLMODEM-1,5M NECC-A-S-S1G9-C2M FBS-SUB-9-WS-PB-K

# Motor controllers CMMS-AS, for servo motors

Accessories

S.

# Ordering data – Plug assortment Description Part No. Type • Comprising plug for power supply and motor connection • The plug assortment is included in the scope of delivery of the motor controller 560504 NEKM-C-4

#### The package is included in the scope of delivery

Ordering data - Software and documentation

Description

- CD-ROM

Operator package contains:

in de, en, es, fr, it

in de, en – Brief description

- With user documentation for the CMMS-AS,

- With FCT (Festo Configuration Tool) configuration software,

#### Ordering data – Documentation<sup>1)</sup>

Ordering data – Doo	cumentation*		
	Language	Part No. Type	Part No. Type
		For motor controller	Festo Handling and Positioning Profile (FHPP) for the motor
			controller range CMM
	DE	564227 P.BE-CMMS-AS-3A-HW-DE	555695 P.BE-CMM-FHPP-SW-DE
	EN	564228 P.BE-CMMS-AS-3A-HW-EN	555696 P.BE-CMM-FHPP-SW-EN
	ES	564229 P.BE-CMMS-AS-3A-HW-ES	555697 P.BE-CMM-FHPP-SW-ES
	FR	564230 P.BE-CMMS-AS-3A-HW-FR	555698 P.BE-CMM-FHPP-SW-FR
	IT	564231 P.BE-CMMS-AS-3A-HW-IT	555699 P.BE-CMM-FHPP-SW-IT
		For CANopen interface	For PROFIBUS interface
	DE	554351 P.BE-CMMS-FHPP-CO-SW-DE	554345 P.BE-CMMS-FHPP-PB-SW-DE
	EN	554352 P.BE-CMMS-FHPP-CO-SW-EN	554346 P.BE-CMMS-FHPP-PB-SW-EN
	ES	554353 P.BE-CMMS-FHPP-CO-SW-ES	554347 P.BE-CMMS-FHPP-PB-SW-ES
	FR	554354 P.BE-CMMS-FHPP-CO-SW-FR	554348 P.BE-CMMS-FHPP-PB-SW-FR
	IT	554355 P.BE-CMMS-FHPP-CO-SW-IT	554349 P.BE-CMMS-FHPP-PB-SW-IT
		For DeviceNet interface	
	DE	554357 P.BE-CMMS-FHPP-DN-SW-DE	
	EN	554358 P.BE-CMMS-FHPP-DN-SW-EN	
	ES	554359 P.BE-CMMS-FHPP-DN-SW-ES	
	FR	554360 P.BE-CMMS-FHPP-DN-SW-FR	
	IT	554361 P.BE-CMMS-FHPP-DN-SW-IT	

1) User documentation in paper form is not included in the scope of delivery

**FESTO** 

Part No. Type

573740

GSIB-CMMS-AS-G2-ML